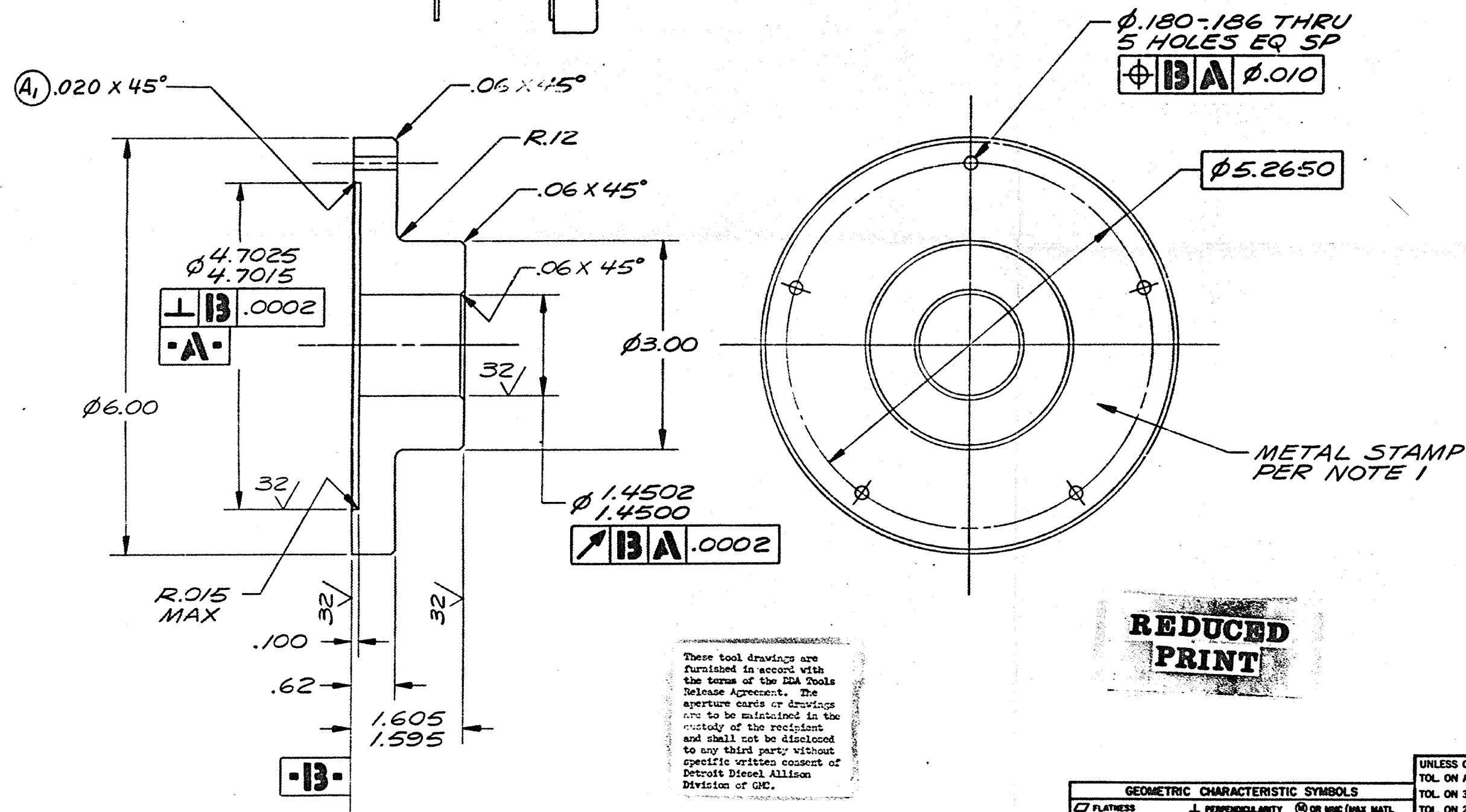


REVISIONS			
REV.	DATE	DESCRIPTION	APPROVED
1	78-10-25	(1) ADDED CHAM.	ATL 4374

FRONT COMPRESSOR
SUPPORT - REF

6897885 - REF



NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.

2. BLACK OXIDE PER AMS 2485
3. BREAK SHARP EDGES .020 UOS

REDUCED
PRINT

FILE COPY

These tool drawings are furnished in accordance with the terms of the EDA Tools Release Agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of GMC.

EACH ITEM PURCHASED SEPARATELY MUST BE STAMPED OR ETCHED WITH TOOL NUMBER AND DETAIL NUMBER. IF SUITABLE OR SUFFICIENT AREA NOT AVAILABLE, ATTACH TAG.

GEOMETRIC CHARACTERISTIC SYMBOLS	
FLATNESS	PERPENDICULARITY
STRAIGHTNESS	PARALLELISM
ROUNDNESS	ANGULARITY
CYLINDRICITY	RUNOUT
PROFILE OF A LINE	TRUE POSITION
SURFACE	CONCENTRICITY
	SYMMETRY
	OR HMC (MAX MATL CONDITION)
	OR RFS (REGARDLESS OF FEATURE SIZE)
	BASIC DIM
	DATUM IDENT

UNLESS OTHERWISE SPECIFIED	
TOL. ON ANGLES	1°
TOL. ON 3 PLACE DECIMALS	±0.010
TOL. ON 2 PLACE DECIMALS	±0.02
MATL.	STEEL SAE 4340
HEAT TREAT AND HARDNESS	Rc 32-36
SURFACE TREAT.	SEE NOTE
INSPECTION	

APPROVALS	
DRAWN	ROSS 78-4-12
CHECKED	GAFFNEY 78-6-13
ENGR. 1	R. ERISWOLD 78-5-9
ENGR. 2	
ENGR. 3	
FINAL	E. REAGAN 78-6-6
WELD OR BRAZE	

DRAWING PRACTICE	
SURFACE TEXTURE	
SCREW THREADS	
GENERAL SPECIFICATIONS	
STEEL SAE 4340	LOCAL SPECS. (REF)
SPEC. SUMMARY	
Detroit Diesel Allison Division of General Motors Corporation Indianapolis Operations	
TITLE PLATE-ALIGNMENT CHECK, FRT SUPPORT BRG BORE	
MODEL FIRST USED 250-C20, B17 APPLICATION: SEE SEPARATE PARTS LIST	
SIZE	D
FSCM No.	73342
DWG. No.	6898257
SCALE	1/1
SHEET	

6898257